

Adhesives Selection Guide

Hot Melt Adhesives				Curing Adhesives						
/42	S1048./86	S1030./180	S1124./164	S1125./225	S1255-04-FLEX	S1005	S1006	S1184	Cross ref	Product Information

S1255-04-FLEX

Features

S1255-04-FLEX is a one part epoxy adhesive supplied in tape form. .02" thick by .750" wide by 100ft long. It is the recommended adhesive for the following systems :-

SYSTEM 30-VPB Tubing -50 Moulded Parts
 SYSTEM 200-Viton® Tubing -12 Moulded Parts
 SYSTEM 300-RT-555 Tubing -55,-125 Moulded Parts

Operating temperature range: -55 to + 200°C
Cure conditions: 2 hrs @ 150°C
Min shelf life (at or below 25C) Months: 12

Good high temperature properties
[Installation Guide](#)

Limitations

Adhesion is poor if not cured at the correct temperature, minimum 155C
 Only recommended for high temperature substrates.



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